

Span Notes



No. 4

With Information *Received on Time* and Shop Drawings *Approved on Time,* Spancrete® *Delivers on Time*

Spancrete shop drawings are the key element in the critical path schedule on any project which involves Spancrete plank. These drawings are used in manufacturing the product, verifying loads, coordinating work with the many building trades involved, and much more. This means that the shop drawings must be complete, accurate, and properly detailed.

The Spancrete producer can easily meet your schedule providing he has sufficient *information on time* to prepare shop drawings, and receives *approvals on time*.

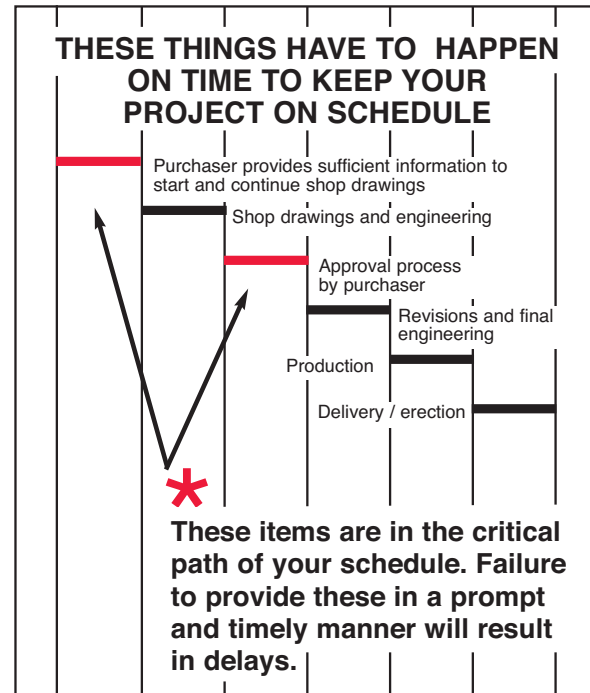
Information we need to prepare complete shop drawings

Shop drawings can be prepared quickly and efficiently when the Spancrete manufacturer receives complete, accurate information on time. This includes:

- Complete, current contract documents, including specifications and addenda.
- Revised or updated project drawings. Revision of drawings may affect the project schedule. All drawings showing any changes should be submitted to the Spancrete manufacturer as soon as they are available.
- Information from other subcontractors which may be necessary to prepare shop drawings.

What the customer needs to do to approve drawings

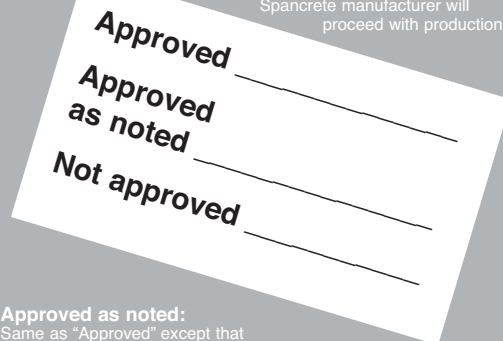
After completion, the Spancrete drawings are submitted to the customer, who is responsible for:



APPROVAL STAMP INTERPRETATIONS

The following definitions are common among Spancrete manufacturers:

Approved: The approvers have completely checked and verified the drawings for conformance with contract documents and all expected loading conditions, and have shown all penetrations in the Spancrete. Such approval does not relieve the manufacturer from responsibility for his design when that responsibility is placed on him by the contract. Once the drawings are approved, with all penetrations indicated, the Spancrete manufacturer will proceed with production.



Approved as noted: Same as "Approved" except that noted changes should be made and corrected drawings reissued. Production may be started after the noted changes have been made.

Not approved: Drawings must be corrected and resubmitted. Production will not be started until "Approved" or "Approved as noted" drawings are returned. NOTE: THIS MAY ADVERSELY AFFECT THE SCHEDULE.



- Distributing of drawings to the Architect, Engineer, and all trades whose work involves the Spancrete.
- Verifying of all details, dimensions, loads, and fire ratings.
- Insuring that all penetrations required by the various trades are shown on the drawings.

- Providing all information requested on the shop drawings and in the Letter of Transmittal.
- Expediting and coordinating the approval process to make sure that the agreed upon schedule is maintained.

Spancrete Manufacturers' Association, Providing Quality Worldwide

EAST

Oldcastle Precast, Inc.
South Bethlehem, New York

Oldcastle Precast, Inc.
Manchester, New York

Conewago Precast Building Systems
Div. of Conewago Building Systems, LLC.
Hanover, Pennsylvania

MIDWEST

Spancrete, Inc.
Green Bay, Wisconsin

Spancrete Industries, Inc.
Waukesha, Wisconsin

Hanson Structural Precast Midwest, Inc.
Maple Grove, Minnesota

Spancrete of Illinois, Inc.
Arlington Heights, Illinois

WEST

Hanson Structural Precast Pacific, Inc.
Irwindale, California

KIE-CON
Div. of Kiewitt Pacific Co.
Antioch, California

Owell Precast
Sandy, Utah

SOUTHWEST

Gate Concrete Products Co.
Pearland, Texas

Manco Structures, Ltd.
Schertz, Texas

SOUTH

Cement Industries, Inc.
Fort Myers, Florida

Gate Concrete Products Co.
Jacksonville, Florida

CANADA

Burnco Concrete Products Ltd.
Calgary, Canada

ISRAEL

Spancrete of Israel
Palmachim, Israel

MEXICO

ITISA
Mexico City, Mexico

Spancrete Noreste
Monterrey, Mexico

TURKEY

Yapi-Merkezi
Camlica-Istanbul, Turkey

CARIBBEAN

Preconco Limited
Barbados, West Indies

Spancrete Caribbean, Ltd.
Trinidad, West Indies

MACHINE MANUFACTURER

Spancrete Machinery Corporation
Waukesha, Wisconsin

Spancrete is also manufactured in

Armenia
Australia
Belgium
Brazil
China
Denmark
Egypt
Guatemala

Hungary
Ireland
Japan
South Korea
Spain
Switzerland
UAE

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